## **Torrence, Rufus**

From:

Lamb, Milton <mlamb@algonquin-industries.com>

Sent:

Friday, September 30, 2011 2:53 PM

To:

Torrence, Rufus; Stowe, Matt

Subject:

SEPTEMBER 2011 ADEQ Semi-Annual Report for REA Algonquin Industries Osceola

Plant

**Attachments:** 

Algonquin201109adeqDMR.pdf

Mr. Torrence,

Please find attached the Semi Annual Report for REA, Algonquin Industries Division Osceola Plant.

If you need anything else from us, please let me know.

Thank you,

Milton A. Lamb Jr. Environmental Coordinator REA Algonquin Industries Osceola Plant Osceola, AR 72370

870-622-4418

# SEMI-ANNUAL REPORT FOR USERS REGULATED BY THE AI & Cu FORMING CATEGORIES

ATTN: Water Div/NPDES Pretreatment (1) IDENTIFYING INFORMATION A. LEGAL NAME & MAILING ADDRESS B. FACILITY & LOCATION ADDRESS Algonquin Industries, Osceola Plant Algonquin Industries, Osceola Plant 1800 Highway 61 South 1800 Highway 61 South Osceola, AR 72370 Osceola, AR 72370 C. FACILITY CONTACT: Milton A. Lamb Jr. TELEPHONE NUMBER: 870-622-4418 mlamb@algonquin-industries.com (2) REPORTING PERIOD-FISCAL YEAR 2010 (Both Semi-Annual Reports to Cover Fiscal Year) A. MONTHS WHICH REPORTS ARE DUE B. PERIOD COVERED BY THIS REPORT September & March FROM: March 31, 2011 - September 30, 2011 (3) DESCRIPTION OF OPERATION Regulated Processes per 40 CFR Part 467 (Aluminum) Subpart A & C and B. CHANGES: SUMMARIZE ANY CHANGES IN THE REGULATED PROCESSES SINCE THE LAST 40 CFR Part 468 (Copper) Subpart A REPORT. ATTACH AN ADDITIONAL SHEET IF THE SPACE BELOW IS INADEQUATE. PROVIDE & NEW SCHEMATIC IF APPROPRIATE. PRODUCTION-PRODUCTION **PROCESS** OFF/LB DAYS1 Rolled Aluminum (§467.15 Solution Heat 7/1/2011 - 9/12/2011 Treatment) Cumulative Extruded Aluminum (§467.35 Core Die 896,914 3/31/2011 - 9/30/2011 Cleaning) 165 days Cantinuous **Extruded Aluminum** (§467.35 Press Heat 10/23/2009 - 9/12/2011 Treatment) C300 689 days (§467.35 Press Heat NA Sep 2011 SAR Filedate 2011 1005 Treatment) C500 (§467,35 Press Heat 5/31/2011 - 9/12/2011 Treatment) C350 104 days (§467.35 Cleaning or NA Etching Rinse) C350 (§467.35 Cleaning or NA Etching Bath) C350 Rolled Copper (§468.14(d) Solution Heat 7/1/2011 - 9/12/2011 Treatment) 73 days Extruded Copper (§468.14(k) Pickling 9/1/2010 - 9/12/2011 AFIN 47-00209 Rinse) C285 376 days (§468.14(m) Pickling 5,347,629 9/1/2010 - 9/12/2011 Bath) C285 376 days ARP ØØ0020 AR ØØ 21580 5.347.629 9/1/2010 - 9/12/2011 (§468.14(e) Extrusion 376 days Heat Treatment) C285 The entry for "Production Days" for solution, press heat treatment, and pickling and rinse operations are dates of the batch discharges or initial startup and the dates of the sampling. Only the Core Die Cleaning operation has a continuous discharge C. Number of Regular Employees at this Facility: 39 D. [Reserved]

NA

< 0.01

NA

< 0.01

C(()			<del></del>				(2)	
Concentrations (mg/l)	Cr	Cu	Pb	Ni	Zn	TTO	0&G	CN
C-500 Cooling Water Tank (Aluminum Extrusion) Allowable Concentrations	NA	NA	NA	NA	NA	NA	NA	NA
C-500 Cooling Water Tank Measured Concentrations	NA	NA	NA	NA	NA	NA	NA	NA
C-300 Cooling Water Tank (Aluminum Extrusion) Allowable Concentrations	266	NA	NA	NA	900	NA	38184	180
C-300 Cooling Water Tank Measured Concentrations	< 0.007	NA	NA	NA	0.048	ŇA	<5	<0.01
Die Cleaning Allowable Concentrations <sup>1</sup>	5 2.0	/ NA	NA	NA	16 6.8	NA	587   286	3 1.3
Die Cleaning Measured Concentrations	0.022		NA L	NA 1	0.37	NA	<5 \	<0.01
Pond Allowable Concentration	0.178	0.848	0.109	1.077	0.605	NA	13.909	0.018
Pond Measured Concentration	< 0.007	0.15	< 0.04	< 0.01	0.054	NA		
C-350 Aluminum Extrusion Tank 1 (Cleaning or Etching Bath)	NA	NA	NA	NA	NA NA	NA	<5 NA	<0.01 NA
C-350 Aluminum Extrusion Tank 1 Measured Concentration	NA	NA	NA	NA	NA	NA	NA	NA
C-350 Aluminum Extrusion Tank 2 (Cleaning or Etching Rinse)	NA	NA	NA	NA	NA	NA	NA	NA
C-350 Aluminum Extrusion Tank 2 Measured Concentration	NA	NA	NA	NA	NA	NA	NA	NA
C-350 Aluminum Extrusion Tank 3 (Cleaning or Etching Rinse)	NA	NA	NA	NA	NA	NA	NA	NA
C-350 Aluminum Extrusion Tank 3 Measured Concentration	NA	NA	NA	NA	N.A	NA	NA	NA
C-350 Aluminum Extrusion Tank 4 Cleaning or Etching Bath)	NA	NA	NA	NA	NA	NA	NA	NA
C-350 Aluminum Extrusion Tank 4 Measured Concentration	NA	NA	NA	NA	NA	NA	NA	NA
C-350 Cooling Water Tank (Aluminum Extrusion) Allowable Concentrations	84.1	NA	NA	NA	284.1	NA	12,045	56.8
C-350 Cooling Water Tank Measured Concentrations	<0.007	NA	NA	NA	0.013	NA	<5	< 0.01
C-285 Copper Extrusion Tank 1 Pickling Bath)	NA	NA	NA	NA	NA	NA	NA	NA
C-285 Copper Extrusion Tank I Measured Concentration	NA	NA	NA	NA	NA	NA	NA	NA
C-285 Copper Extrusion Tank 2 Pickling Rinse)	NA	NA	NA	NA	NA	NA	NA	NA
C-285 Copper Extrusion Tank 2 Measured Concentration	NA	NA	NA	NA	NA	NA	NA	NA
C-285 Copper Extrusion Tank 3 [Pickling Bath]	NA	NA	NA	NA	NA	NA	NA	NA
-285 Copper Extrusion Tank 3  Measured Concentration	NA	NA	NA	NA	NA	NA	ŇA	NA
-285 Copper Extrusion Tank 4 Pickling Rinse)	NA	NA	NA	NA	NA	NA	NA	NA
-285 Copper Extrusion Tank 4 feasured Concentration	N.A	NA	NA	NA	NA	NA	NA	NA
-285 Copper Extrusion Tank 5 Pickling Rinse)	NA	NA	NA	NA	NA	NA	NA	NA
-285 Copper Extrusion Tank 5 feasured Concentration	NA	NA	NA	NA ·	NA	NA	NA	NA

1) Tracking pond loading only since it represents over 95% of the mass loading to the potw.

(2) Algonquin is allowed to test for OdG in lieu of testing for TTO'S.

(3) Both max lave limits are shown for die cleaning; die cleaning is the only operation with continuous flow.

(4) NOTE: Enter data and Algonquin allowable conc limits (ahove) into AND CAN data hase; verify these limits afterward by elicking lusted as daily maximum and monthly average respectively "Calc Limit" button "AND CAN UB. MACRO - Limity" volume composite sample taken for all tanks

(5) Allowable Conc's confirmed by AND CAN

45,37

< 0.04

0.333

< 0.04

444.61

< 0.01

2,565

< 0.01

211.72

0.013

1.282

0.013

NA

NA

NA

4210

<5

30.778

<5

C-285 Copper Extrusion Tank 6

C-285 Copper Extrusion Tank 6

C-285 Cooling Water Tank (Copper Extrusion)

C-285 Cooling Water Tank Measured Concentrations<sup>2</sup>, 3

Measured Concentration

Allowable Concentrations

(Pickling Bath)

60.49

.0091

0.462

.0091

40CFR136 Preservation and Analytical Methods Use: 

✓ Yes 

✓ No

350.85

0.53

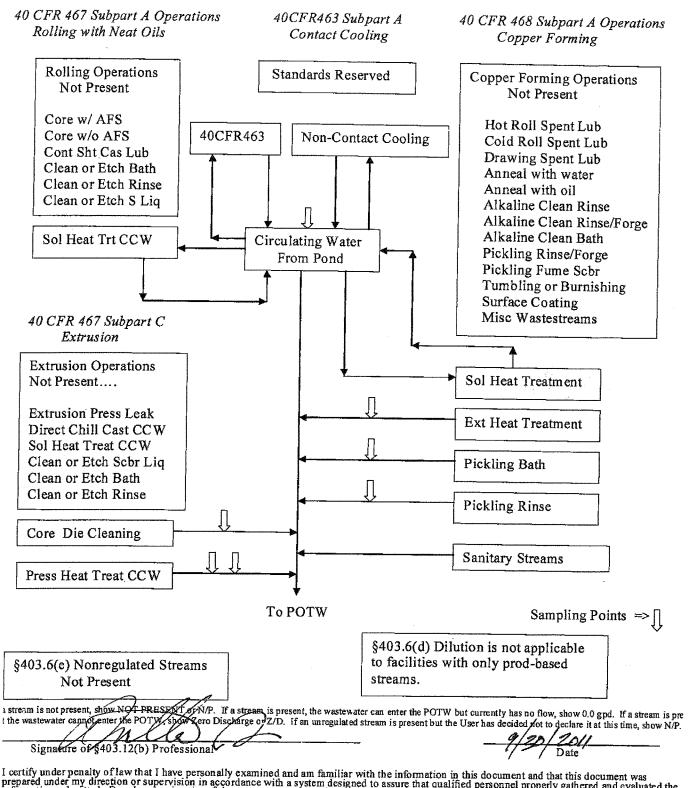
0.53

2.565

CHE	CK ONE: CYANIDE ANALYSIS ATTACHED CYANIDE CERTIFICATION PROVIDED BELOW (September SAR Only)
The state of the s	In accordance with §467.03(a), based on my inquiry of the person or persons directly responsible for managing compliance with pretreatment standards, I certify that to the best of my knowledge, cyanide has not been used or generated and will not be used or generated in our processes which are regulated by the Aluminum Forming (40 CFR 467.35) categorical pretreatment standards since analyzing the first wastewater sample in January, February, or March of this calendar year; and that the results of the first analysis contained less than 0.07 mg/l cyanide.
	(Typed Name)
	(Corporate Officer or authorized representative
Ĺ	Date of Signature
HEC	CK ONE:   REQUIRED TOXIC ORGANIC ANALYSIS ATTACHED  O&G ANALYSIS ATTACHED
	In accordance with §467.03(b) & §468.03(b), as an alternative monitoring procedure for pretreatment, the POTW user may measure and limit oil and grease to the levels shown in Section 5.C in lieu of measuring and regulating total toxic organics (TTO).
	CORPORATE ACKNOWLEDGEMENT (Optional)
	STATE OF ARKANSAS
	STATE OF ARKANSAS COUNTY OF

## Algonquin Industries

# Osceola, Arkansas March 2011



I certify under penalty of law that I have personally examined and am familiar with the information in this document and that this document was prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gathered and evaluated the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and beliet, true, accurate and complete. I am aware that there are significant personnel including the possibility of fine and imprisonment for knowing violations.

Plant Manager or the authorized §403.12(1) official

Plant Manager or the authorized §403.12(1) official

AGQ Diagram (March 21, 2011)

# **ATTACHMENT 2**

Sampling and Analysis Results

# **Send Result Report**

MFP

CS 420i

Firmware Version 2KS 2F00.005.004 2010.04.13



10/05/2011 08:48 [2KS\_1000.005.001] [2KS\_1100.001.002] [2KS\_7000.005.001]

**Job No.:** 215055

Total Time: -°--'--"

Page: 012

# **Error Type : Transfer**

Document:

doc21505520111005084743

No.	Date and Time Destination	Times Type	Result	Resolution/ECM
001	10/05/11 08:47 schluterman@adeq.state.ar.us	-°'" E-mail	ERROR	300×300/-

[ QVV0500649 ]



Algonquin Industries Post Office Box 643 Osceola, AR 72370

#### SAMPLE INFORMATION

#### **Project Description:**

Five (5) water sample(s) received on September 20, 2011 POTW DMR P.O. No. 28375

#### **Receipt Details:**

A Chain of Custody was provided. The samples were delivered in two (2) ice chests. Ice chest #1 was delivered with shipping documentation. Ice chest #2 was delivered with shipping documentation.

Each sample container was checked for proper labeling, including date and time sampled. Sample containers were reviewed for proper type, adequate volume, integrity, temperature, preservation, and holding times. Any exceptions are noted below:

#### Sample Identification:

Laboratory ID	Client Sample ID	Sampled Date/Time	Notes
151214-1	C300 19SEP2011 1300	19-Sep-2011 1300	
151214-2	C350 19SEP2011 1300	19-Sep-2011 1300	
151214-3	Die Cleaning 19SEP2011 1300	19-Sep-2011 1300	
151214-4	C285 19SEP2011 1300	19-Sep-2011 1300	
151214-5	Pond 19SEP2011 1300	19-Sep-2011 1300	

#### Case Narrative:

There were no qualifiers for this data and all samples met quality control criteria.

### References:

"Methods for Chemical Analysis of Water and Wastes", EPA/600/4-79-020 (Mar 1983) with updates and supplements EPA/600/5-91-010 (Jun 1991), EPA/600/R-92-129 (Aug 1992) and EPA/600/R-93-100 (Aug 1993).

"Test Methods for Evaluating Solid Waste Physical/Chemical Methods (SW846)", Third Edition.

<sup>&</sup>quot;Standard Methods for the Examination of Water and Wastewaters", 20th edition, 1998.

<sup>&</sup>quot;American Society for Testing and Materials" (ASTM).

<sup>&</sup>quot;Association of Analytical Chemists" (AOAC).



Algonquin Industries Post Office Box 643 Osceola, AR 72370

### **ANALYTICAL RESULTS**

AIC No. 151214-4 (Continued)
Sample Identification: C285 19SEP2011 1300

Analyte		Result	RL	Units	Qualifier
Copper EPA 200.7	Prep; 20-Sep-2011 1115 by 271	0.53 Analyzed: 21-S	0.006 Sep-2011 1941 by 297	mg/l Batch: S30907	
Lead EPA 200.7	Prep: 20-Sep-2011 1115 by 271	< 0.04 Analyzed: 21-S	0.04 Sep-2011 1941 by 297	mg/l Batch: S30907	
Nickel EPA 200.7	Prep: 20-Sep-2011 1115 by 271	< 0.01 Analyzed: 21-9	0.01 Sep-2011 1941 by 297	<b>mg/l</b> Batch: S30907	
Zinc EPA 200.7	Prep: 20-Sep-2011 1115 by 271	<b>0.013</b> Analyzed: 21-5	0.002 Sep-2011 1941 by 297	mg/l Batch: S30907	
Oil and Grease EPA 1664A	Prep: 20-Sep-2011 1358 by 100	< <b>5</b> Analyzed: 20-S	5 Sep-2011 1629 by 100	mg/l Batch: B7173	

AIC No. 151214-5

Sample Identification: Pond 19SEP2011 1300

Analyte	1 5/14 1052/2511 1000	Result	RL	Units	Qualifier
Total Cyanide SM4500-CN C,E	Prep: 21-Sep-2011 1148 by 302	< 0.01 Analyzed: 22-5	0.01 Sep-2011 1256 by 302	mg/l Batch: W37466	
Chromium EPA 200.7	Prep: 20-Sep-2011 1115 by 271	< 0.007 Analyzed: 21-5	0.007 Sep-2011 1958 by 297	<b>mg/i</b> Batch: S30907	
Copper EPA 200.7	Prep: 20-Sep-2011 1115 by 271	<b>0.15</b> Analyzed: 21-5	0.006 Sep-2011 1958 by 297	<b>mg/l</b> Batch: S30907	
Lead EPA 200.7	Prep: 20-Sep-2011 1115 by 271	< 0.04 Analyzed: 21-9	0.04 Sep-2011 1958 by 297	<b>mg/l</b> Batch: S30907	
Nickel EPA 200.7	Prep: 20-Sep-2011 1115 by 271	< 0.01 Analyzed: 21-8	0,01 Sep-2011 1958 by 297	mg/l Batch: \$30907	
Zinc EPA 200.7	Prep: 20-Sep-2011 1115 by 271	<b>0.054</b> Analyzed: 21-5	0.002 Sep-2011 1958 by 297	<b>mg/l</b> Batch: S30907	
Oil and Grease EPA 1664A	Prep: 20-Sep-2011 1358 by 100	< 5 Analyzed: 20-9	5 Sep-2011 1629 by 100	<b>mg/l</b> Batch: B7173	